murray QUARRY TILE



In the busy Recreation Room at the Tuscaloosa, Ala., Y.M.C.A., quarry tile in three contrasting colors makes a patterned floor that is at once attractive, play-proof and easily cleaned. Floor is 6" x 6" x ½". Murray Quarry Tile in Canyon Red, Golden Glow and Sahara. Architects: Wilmot C. Douglas & Carl M. Moseley. Tile Contractor: Sealy & Jehle Tile Company. Plate 422.

est Coast Distributor:
GLADDING, McBEAN & CO.
2901 Los Feliz Boulevard
Los Angeles 39, Calif.







(above) Brooke Hill School, Birmingham, Ala. Kitchen Floor is 6" x 6" x ½", Sahara. Walls: Glazed Tile, 8½" x 4¼", 56 Leaf Green. Architect: Warren, Knight & Davis. Tile Contractor: Wilson & Daniels Tile Co., Inc. Plate 423.



Murray Quarry Tile has long offered the architect unique advantages for rugged, trouble-free floors in institutions, industrial plants and public buildings. In modern kitchens, like the sparkling school kitchen above, its durability and ease of cleaning cut maintenance and make thorough sanitation a quick, easy job.

The attractive patio setting at left illustrates a less obvious but equally effective application in residential building. In entrance areas, fireplaces and game rooms, quarry tile combines the decorative beauty of rich integral color with economy and ease of upkeep.

(left) Residential Patio Floor: $6'' \times 6'' \times \frac{1}{2}''$, Sahara and Canyon Red. Plate 119.





In laboratories, food processing plants, factories, transportation terminals—wherever cleanliness is of primary importance and hard use and heavy raffic present special problems for floors—quarry tile gives unequalled service. In addition to rugged durability and ease of cleaning, it also offers good looks, low initial cost and long term savings on maintenance. Quarry tile floors used in combination with glazed tile walls, as in the two plant areas shown, cut cleaning costs and insure complete sanitation.

(above) Decatur, Ala. Sewage Treatment Plant Laboratory. Floor: 6" x 6" x ½", Canyon Red. Walls: glazed tile, 8½" x 4¼", 55 Fern Green, 57 Forest Green. Plate 424.

(below) Treatment Room: Floor: 6" x 6" x ½", Sahara. Walls are glazed tile, 8½" x 4¼", 33 Nutmeg and 16 Tan Tint. Polgaze & Basenberg, Engineers. Tile Contractor: Conway Tile Company. Plate 425.



MURRAY QUARRY TILE is made from carefully graded shale and fire clays which produce an unusually strong, long-wearing body. In manufacturing, the clays are extruded in a continuous strip and cut to length by precision-controlled wires. Because quarry tile is fired without the application of surfacing materials, it is uniform throughout in color and texture, with a rich inherent beauty that is both exceptionally durable and economical to maintain.

MUTTCHY COLORS AND SIZES

Murray quarry tile is available in a number of handsome, naturally variegated tones; in 2 exclusive new "flashed" colors that bring a rich, subtly-shaded textured look to quarry floors and in the new Fawn Gray.



CANYON RED



GOLDEN GLOW



SAHARA



SAND FLASH



FAWN GRAY



EMBER FLASH

STANDARD SIZES*

3/4" thick

31/8" x 8"

23/8" x 8"

1/2" thick

6" x 6" 23/4" x 6" 23/4" x 23/4"

*Golden Glow, Sand Flash, Ember Flash, and Fawn Gray are available in 1/2" thickness only.

SPECIAL SURFACES

9" x 9"

6" x 6"



CANYON STARLITE



SAHARA STARLITE



CORDUROY**



CANYON ABRASIVE

**Available in 6" x 6" x 34" only.

EXCLUSIVE ADVANTAGES OF THURSAY TILE

In addition to the durability and economy features common to all quality quarries, Murray tile offers several other important advantages:

UNIFORM SIZE

The uniformity of size for which Murray Tile is famous is made possible by grinding the tile after firing.

NARROWER JOINTS

Murray perfected tile is ground to such exact sizes that installations with joints as narrow as 1/8" are practical. These tight joints make a better looking floor-and one which is easier to keep clean, as well.

V-BAK® DESIGN

A Murray innovation in which the ordinary square grooves are replaced by triangular serrations, resulting in:

Greater Strength. The area of each tile exposed to the setting bed is increased 23.5%, which results in a stronger bond.

Lower Cost. V-BAK requires 56.5% less bonding material—a significant cost saving in acid-proof installations.

COLOR CONTROL

Electronic controls on modern tunnel kilns give precise heat control throughout the firing process. As a result, the Canyon Red tile is extremely uniform in color. The buffs and gray have a pleasing color variation.

SAFE UNDERFOOT

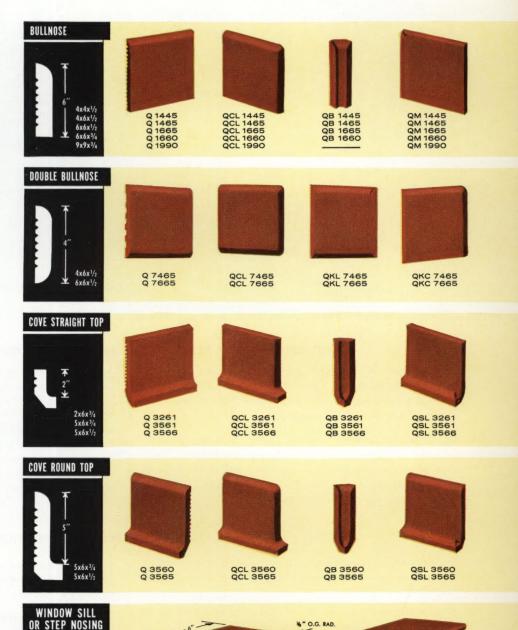
Murray Tile's unglazed surface affords good footing. For special conditions involving greasy materials, specify Murray's Corduroy or Abrasive surfaces.

LOW MAINTENANCE

A Murray Tile floor is easier, and less expensive, to maintain than most other floors. No waxing or special cleaning agents are needed. Water and liquid detergent will keep it clean—and it will last the life of the building under normal use.

ODOR PROOF

Since Murray Tile is vitreous, it is practically non-absorbent, and is highly resistant to all odor-bearing materials. (And, of course, it is vermin-proof and fire-proof, too.)



Q 6665 QC 6666 QC 6665

LETTERS

First letter (Q) indicates Standardized Quarry Trim, Second letter indicates type of angle.

- QB-Round concave
- QC—Convex QK—Square Concave QM—Butterfly

-Stop Third letter indicates right or left.

is designated on chart, the opposite hand is Where "L" is also available

NUMBERS

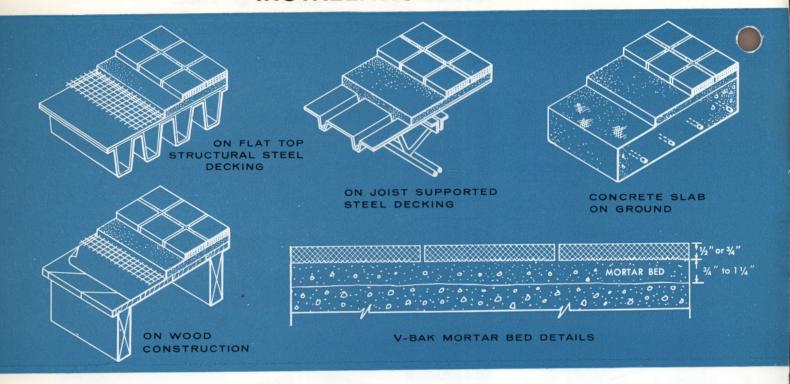
Numbers indicate standard patterns and sizes. First digit indicates the type.

1000—Bullnose
3000—Cove Base
6000—Stair tread and sill
7000—Double bullnose
Second digit indicates height or depth. Third digit indicates the length or width. Fourth digit indicates the type of top, round, square or thickness. Tile ½" thick is designated by the addition of 5 to the fourth digit of the corresponding designation for ¾" thick tile.

NOTE:

34" trim has 34" radii.
½" trim has 34" radii.

INSTALLATION DATA



JOINT GROUTING FOR RESISTANCE TO CORROSION OF ACIDS & ALKALIS

Several types of corrosion resistant grouts are available commercially for use in breweries, dairies, bottling plants, packing houses, laboratories, and such other similar applications where their use is required.

One type of corrosion resistant grout is in the general category of furanes (viscous resins-powdered filler). This type of grouting material is manufactured under several brand names. When specified, Murray will supply a specially waxed-surface tile for use with these grouts.

A second type of grout is a cement with certain hardeners and densifiers added. It is available from several manufacturers. Since techniques of application may vary with the product, it is recommended that the grout manufacturer's instructions be carefully followed for his particular material. It is not intended that the previous statements be construed as a recommendation of or advertisement for any particular grout. Upon request, we will be glad to furnish the names of several firms which manufacture corrosion-resistant grouting material.

CLEANING AND MAINTENANCE OF QUARRY TILES

One of the most important features of quarry tile is that it requires no special maintenance to preserve its beauty and long life.

Since repair and replacement are negligible, maintenance is only a problem of simple cleaning.

In most instances, quarry tile can be kept clean and sanitary by washing with ordinary soap and warm, soft water. Because water is hard in some localities, a soapless detergent is generally recommended. These soapless detergents consist primarily of Tri-Sodium-Phosphate and are the most economical cleaners.

A sparkling clean quarry tile floor can best be assured by mixing the cleaner with warm water according to the product manufacturer's instructions. The cleaner should be applied to the quarry tile with a brush or mop and allowed to remain on the tile for a few minutes before it is rinsed off.

PIECES REQUIRED TO LAY 100 SQUARE FEET PLAIN TILE

	/ +	8 / 2		/	6	/ +	/ +
	2%	23/2	23/4	3118	1	6	1 3
		/ "					(
1/8" Joint	800	1905	873	464	900	400	178
1/4" Joint	698	1600	768	411	797	369	169
3/8" Joint	655	1475	723	393	753	355	165

QUARRY TILE INSTALLATION SPECIFICATIONS

Installation specifications for glazed tile and ceramic mosaics are available to architects upon request from American Olean Tile Co., Lansdale, Pa.

Contractor for the tile work shall furnish and install standard grade V-Bak® quarry tile of uniform size and color as manufactured by the Murray Tile Company, Lewisport, Kentucky. Tile shall conform to National Bureau of Standards S.P.R.—R61 and Federal Specification SS-T-308b. Color shall be as selected by the architect in standard production sizes and thicknesses as indicated on the details. Wire cut ends of tile to be ground to size after firing.

SCOPE OF WORK

See schedule of room finishes for summary of all spaces to receive quarry tile work.

PROPORTIONING AND MIXING

All mortar shall be thoroughly mixed to exact proportion and shall be placed within a reasonable time interval after mixing.

MIXING DATA

The mixing data below is on a volume basis.

HORIZONTAL APPLICATION

coat	portland cement	hydrated lime	dry sand	applied thickness
setting bed	1 part	Up to 1/10 part	5 or 6 parts	3/4" to 1 1/4"
pointing mortar	1 part	1/5 part	2 parts	depth of joint

VERTICAL APPLICATION

coat	portland cement	hydrated lime	dry sand	applied thickness	
scratch coat	1 part	1/5 part	4 or 5 parts	not less than 1/4"	
leveling coat	1 part	½ part	4 or 5 parts	not less than ¼" ¾" to 1"	
mortar setting bed	1 part	½ part	4 or 5 parts		

CONCRETE SLAB OR FILL

Concrete surfaces to receive the mortar setting bed for tilework must provide a mechanical bond. Thoroughly saturate the concrete surface immediately before placing the mortar setting bed but do not allow free water to appear on the surface. With concrete fill, place shrinkage mesh or square mesh reinforcing in approximate center of mortar bed.

INTEGRAL WATERPROOFING ADMIXTURES

Where integral waterproofing is required for scratch coats, leveling coats, setting beds, or grout, use (fill in brand name) mixed and installed according to manufacturer's printed directions.

Curing floors—Apply laminated and reinforced kraft paper having a bituminous binder or a polyethylene (.002" minimum thickness) sheet over floor or other horizontal areas as soon as pointing or grouting is completed. Lap the sheets not less than 4" and seal the laps against the escape of the moisture in the tilework with weights or planks. Leave in place for three full days. (Curing paper may be relaid after final cleaning as protection against other trades.)

HORIZONTAL APPLICATIONS

In all horizontal applications, surfaces must be clean, free from oil or grease, rust and scale, without projections, depressions, holes, joints, loose or friable particles and must be deemed suitable by the contractor for the tilework before the mortar setting bed is placed.

VERTICAL APPLICATIONS

Scratch Coat—Use sufficient pressure to key the coat properly and cross-scratch surface before initial set.

Leveling coat or mortar setting bed—Immediately prior to application of either, wet the surface of the preceding coat thoroughly but do not saturate. Attach temporary screeds with blobs of mortar to provide a true and plumb plane at proper distance back from finished wall line. Apply, rod, and float over areas no greater than will be covered with tile. Setting Procedure—The floating method should be used. A ½2" to ½6" layer of neat cement should be used to bond the tile to the setting bed.

Furring exterior masonry walls—The inside face of the exterior masonry walls must be furred before installation of tile.

JOINT GROUTING AND POINTING

Mix pointing mortar for Joints ½8" or less to the consistency of pasty thick cream, of (1) approved prepared tile grout, or (2) a mixture of neat Portland cement and hydrated lime, or (3) neat Portland cement with an admixture of integral waterproofing proportioned according to manufacturer's printed directions. (Architect to select and specify types grouting required.)

For pointing joints more than ½" wide mix one part Portland cement to two parts pointing sand to which hydrated lime has been added.

WOOD CONSTRUCTION

Apply building paper lapped 3 inches at sides and ends, fastened securely to wood. Place and secure reinforcing mesh, sides and ends lapped one full mesh and held in a position above plane of building paper to assure complete embedment of mesh in setting bed mortar. Mesh shall butt against walls or other vertical surfaces but shall not be turned up such surfaces.

Setting Procedure—Dust a thin layer of dry Portland cement not more than ½6" thick over the mortar setting bed surface and work lightly with a brush or trowel immediately preceding the setting of the tile. Apply a skim coat of neat Portland cement mortar to the backs of the tile as they are laid. Place the tile upon the freshly laid and still plastic setting bed. Press and beat the tile into the mortar until exactly to the required slope or level as fixed by straight edges accurately placed at regular intervals.

EXPANSION JOINTS

Expansion joints shall be provided approximately 16 feet apart, for both length and width of areas where required; or as indicated on the drawings.

WORKMANSHIP

Tile to be installed conforming with American Standards Association Specification A-108.3. Form all intersections and turns in a neat and workmanlike manner. Grind and joint carefully all cut edges, bordering trim, built-in fixtures, etc. Thoroughly back up, with mortar, all coves, curbing gutters, flat tile, trimmers, etc., and secure firmly in place.

NOTE: For further details see American Standards Association Specification: A108.3-1958 (Available from Tile Council of America, Inc., 800 Second Ave., N.Y. 17, N.Y.; American Standards Association, 70 E. 45th St., N.Y. 17, N.Y.; or: Murray Tile Company, Inc., Lewisport, Ky.).

MURRAY TILE COMPANY, INC.

Manufacturers of Quarry Tile

PLANT SALES OFFICE: Lewisport, Kentucky • CYpress 5-3411

SALES REPRESENTATIVES

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